



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3428-1

Job Sheet 179550



Part No: D3428-1

Job Qty: 12 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 6/29/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV A IPP: A 05.08.10 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		6/29/18	0.00	0.00	Purchasing		JUL 06 2018
110	Packaging	12 pcs		6/29/18	0.00	0.00	Packaging2		JUL 06 2018
120	QC	12 pcs		6/29/18	0.00	0.00	QC6		
130	Packaging	12 pcs		6/29/18	0.00	0.00	Packaging3-1		AUG 01 2018
140	QC21-SA	12 Ea		6/29/18	0.00	0.00	QC21		AUG 01 2018

Part Op 100 - Issue P/O: 040291 Manufacture as per Dwg D3428 using 3M 7mil masking film #8522CP or Avery IPM
Descriptions: #2031 Possible Supplier: Studio Lettrage
110 - Ensure material release note is attached
130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: JUL 06 2019 ***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3428-1P	Placard D3428-1	12 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3428-1P	12	0	0

Part Specifications

Specifications could not be found.

Plex 6/20/18 9:12 AM dart.baker.diane



Container No: S089521



Part: D3428-1

Job No: 179550

Serial No/Batch: S089521

Revision:

Inspector:

Exp Date:

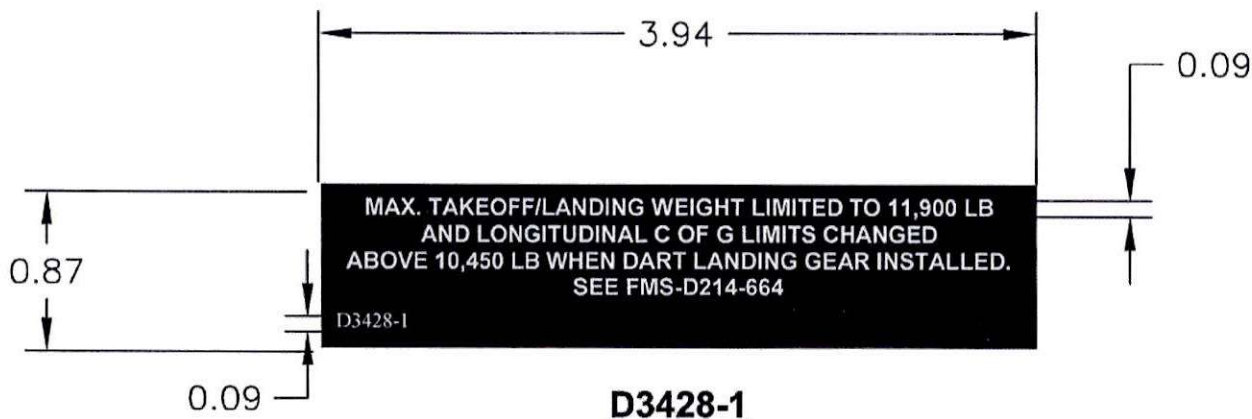
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/06/18



DESIGN	DRAWN BY	DART AEROSPACE LTD	
PH	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
#	#	D3428	SHEET 1 OF 1
DATE	TITLE		SCALE
05.06.07	PLACARD		1:1
A	05.06.07	NEW ISSUE	



RELEASED
05.06.07



- 1) MATERIAL: WHITE LETTERS ON BLACK ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP
OR AVERY IPM #2031
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040291

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040291
PO Date: 6/21/18
Due Date: 7/5/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAIL
JUN 21 2018

Items												
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179535	D2137P			Decal - No Step D2137 As Per Dwg D2137	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	179545	D2258-200P			Weight Placard 200lb As per Dwg D2258 Rev. F	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
3	179593	D2985P			Label As Per Dwg D2985 Rev.B	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
4	179546	D3012-5P			Decal D3012-5 As Per Dwg D3012 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
5	179547	D3268-1P			Placard As Per Dwg D3268 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
6	179595	D3383-1P			Placard As Per Dwg D3383 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
7	179550	D3428-1P			Placard D3428-1 As Per Dwg. D3428 Rev. A	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
8	179596	D3567-1P			Decal As Per Dwg D3567 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
9	179599	D3567-2P			Decal As per Dwg D3567 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
10	179551	D3605-1P			Placard As Per Dwg D3605 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
11	179552	D3678-1P			Placard As Per Dwg D3678 Rev. C	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
12	179553	D3678-3P			Placard As Per Dwg D3678 Rev. C	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00

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***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

040291

Packing Slip#

wo 23012

Part #:

Drawing Rev:

multi.

Serial/Batch:

Description (Part Name): Labels
multi (see invoice)

Quantity:

132

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.



Record Expiry Date of Materials: June 29, 2019

Authority:

3m + Avery

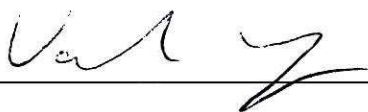
Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/06/29

Signature:



Title:

office Admin.

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210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46427
Date: 06/29/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12	D2137P.	6.6667		6.6667	80.00
6	D2258-200P.	13.3333		13.3333	80.00
6	D2985P.	13.3333		13.3333	80.00
6	D3012-5P.	13.3333		13.3333	80.00
6	D3268-1P.	13.3333		13.3333	80.00
6	D3383-1P.	13.3333		13.3333	80.00
12	D3428-1P.	6.6667		6.6667	80.00
6	D3567-1P.	13.3333		13.3333	80.00
6	D3567-2P.	13.3333		13.3333	80.00
6	D3605-1P.	13.3333		13.3333	80.00
6	D3678-1P.	13.3333		13.3333	80.00
6	D3678-3P.	13.3333		13.3333	80.00
12	D3938-3P.	6.6667		6.6667	80.00
6	D3944-1P.	13.3333		13.3333	80.00
6	D3997-5P.	13.3333		13.3333	80.00
6	D3997-11P.	13.3333		13.3333	80.00
6	D3997-19P.	13.3333		13.3333	80.00
6	D3997-29P.	13.3333		13.3333	80.00
6	D3997-43P.	13.3333		13.3333	80.00
Subtotal:					1,520.00
H - HST					
HST					197.60
Thank you for your business / Merci de faire affaire avec nous					

JUL 05 2018

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Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	1,717.60
Comment: WO23012			Amount Paid	0.00
Sold By:			Amount Owning	1,717.60